

Date: Monday, 2/5/2007 10:13:06 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 1" HEATER TUBE
Job Number	: 30597		
Estimate Number	: 12696		
P.O. Number	: N/A	Part Number	: D2290
This Issue	: 2/5/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D2290 REV A
First Issue	: 2/5/2007	Project Number	: N/A
Previous Run	:	Drawing Revision	: A
		Material	: N/A
Written By	:	Due Date	: 3/15/2007
Checked & Approved By	:	Qty:	4 Um: Each
Comment	: Est Rev: A New Issue 07-02-02 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
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1.0	M6061T6T1000W049	6061T6 TUBE 1.00 x .049w
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Comment: Qty.: 1.1372 f(s)/Unit Total: 4.5486 f(s)
6061T6 TUBE 1.00 x .049w
Batch: ~~XXXXXXXXXX~~ M103 614

FF 07-03-06

4

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
Cut to length as per Dwg D2290

FF 07-03-06

4

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

AA 07/03/06 (4)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

AA 7/3/06 (4)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

AA 07/03/07 (4)

Job Completion



U 07/03/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/03/07
 QA: N/C Closed: _____ Date: _____

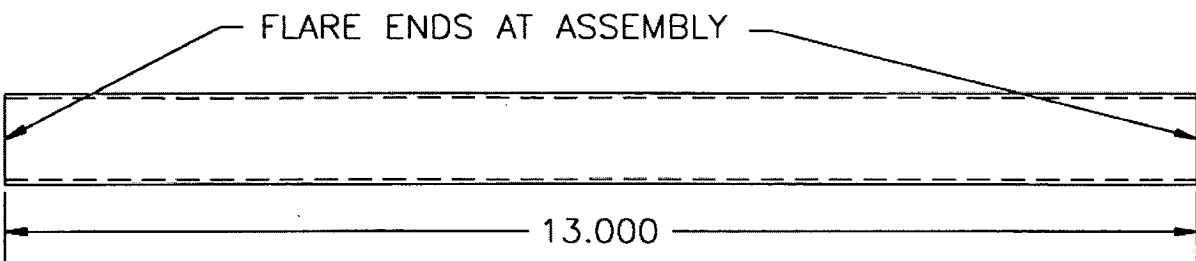
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED	D2290	REV. A
DATE Oct. 25, 1994		TITLE 1" HEATER TUBE	SHEET 1 OF 1 SCALE



MATERIAL: 6061-T6 SEAMLESS TUBE
1" DIAM 0.049 WALL CUT 13" LONG

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 30527